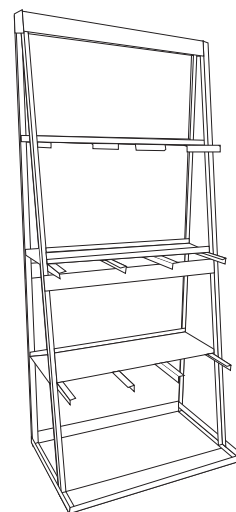


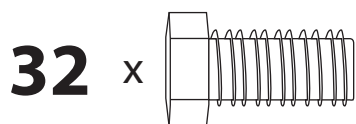


## 403 - Vertical Bar Rack Assembly Instructions



### Includes:

- (2)Welded Side Uprights [84 1/4" x 42"]
- Top Shelf [13 1/4" x 36"]
- Middle Shelf [17 1/4" x 36"]
- Bottom Shelf [25 1/2" x 36"]
- Base Plates [6" x 36" w/ 1 1/2" Lip]
- (5) Cross Braces [1/8" x 1" x 50"]



32 x

3/8" x 3/4" Hex Head  
Machine Screw



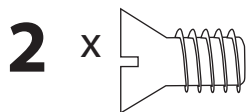
32 x

3/8" Hex Nut



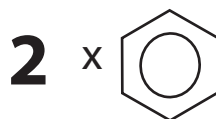
32 x

3/8" Lock Washer



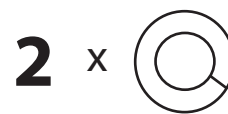
2 x

5/16" x 3/4" Flat Head  
Machine Screw



2 x

5/16" Hex Nut



2 x

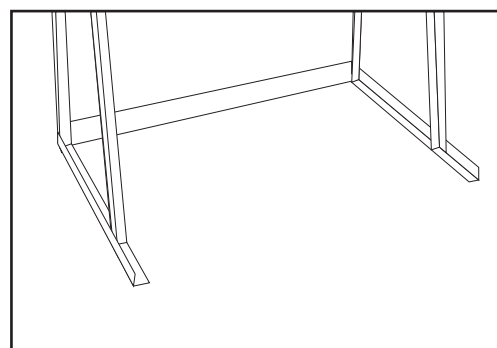
5/16" Lock Washer

### Steps:

*Pollard suggests that two people be utilized for assembly.*

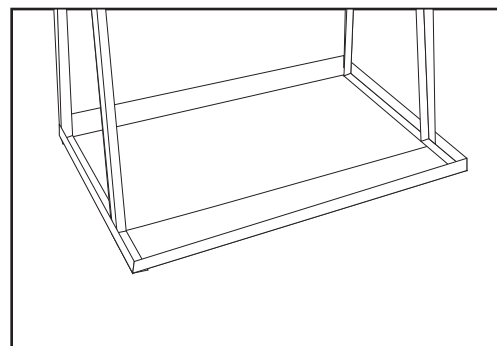
# 1

Attach (1) Cross Brace to rear of both Side Uprights using (4) 3/8" x 3/4" Hex Head Machine Screws, 3/8" Lock Washers, and 3/8" Hex Nuts.  
**HAND TIGHTEN ONLY.**



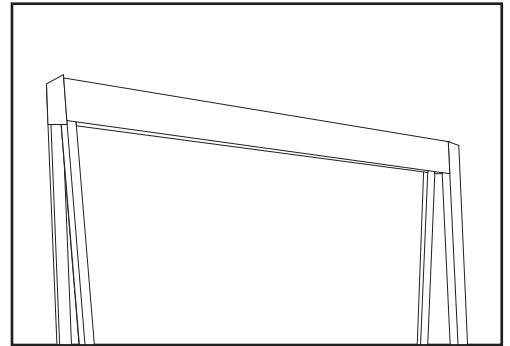
# 2

Attach the Base Plate to the Welded Side Uprights using (2) 5/16" x 3/4" Flat Head Machine Screws, 5/16" Lock Washers, and 5/16" Hex Nuts.  
**HAND TIGHTEN ONLY.**



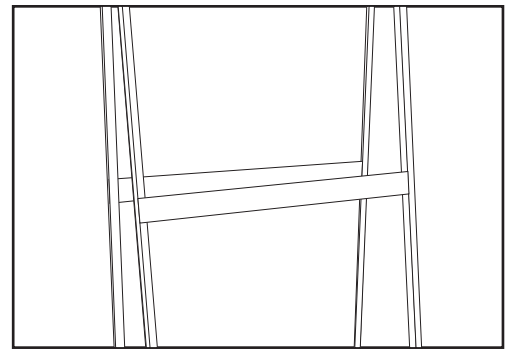
3

Attach (2) Cross Braces to the top of the front and back of both Side Uprights using (8) 3/8" x 3/4" Hex Head Machine Screws, 3/8" Lock Washers, and 3/8" Hex Nuts. **HAND TIGHTEN ONLY.**



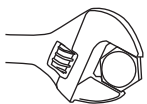
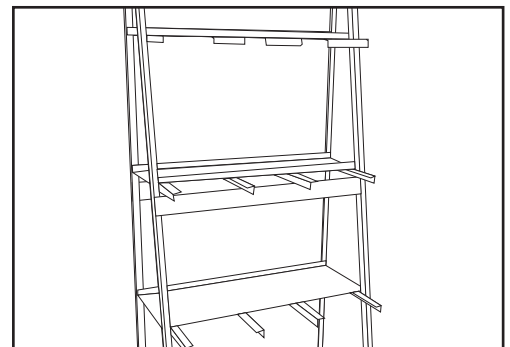
4

Attach (2) Cross Braces to the middle of the front and back of both Side Uprights using (8) 3/8" x 3/4" Hex Head Machine Screws, 3/8" Lock Washers, and 3/8" Hex Nuts. **HAND TIGHTEN ONLY.**



5

Attach the Top, Middle, and Bottom Shelves to both Side Uprights using (12) 3/8" x 3/4" Hex Head Machine Screws, 3/8" Lock Washers, and 3/8" Hex Nuts. **HAND TIGHTEN ONLY.**



After shelves are in place, make sure rack is square and then, tighten all bolts, starting with the shelves.